

Insertion and Removal Tools for MOD II & MOD III

Tools for Crimp Type Contacts

Insertion Tools

Use for inserting contacts after they are terminated to connector. In an socket contacts have identical terminal ends the same tool is used for both.



Size	Insertion Tool Catalog No.		
1	1	1	Use Same tool for in or Socket
16	1	1	
1	1	1	
1	1	6 1	

Size	Expansion Barrel Catalog No.		Tapered Lead Style	T-Bar Handle Style
1	1	A	1	B
1	1	A	1	B
1	1	EB	1	1 H
1	1	EBS		

A separate expansion barrel is required for each cavity of the contact insert.

An even number of long and short barrels should be used. Example if the insert contains four cavities use two long EB and two short (EBS). Insert the short ones first and remove them last.

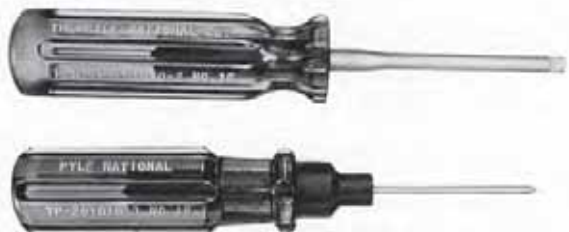
E EBS Expansion Barrel Short EB Expansion Barrel Long.

The T-Bar handle should be used in the insertion and extraction of the expansion barrel for the 1/16" cavities. Only one is required.

One tapered lead required only.

Removal Tools

Use for extracting contacts from the insert assembly after contacts have been seated. Expansion and tapered leads are required for sizes 1/16" MOD contacts only.



Removal Tools for MOD II

Size	Removal Tool Number or Pin	Removal Tool Number or Socket
1	1	1 11
16	1	1 1
1	1	1
1	1	1